

**WARP SETT REED SUBSTITUTION CHART (epi = ENDS PER INCH)**

Order of Sley in Reed	Reed Size in Dents per Inch							
	5	6	8	10	12	15	18	20
0-0-1	2	2	3	3	4	5	6	7
0-1	2 1/2	3	4	5	6	7 1/2	9	10
0-1-1	3	4	5	7	8	10	12	13
0-1-1-1	4	4 1/2	6	7 1/2	9	11 1/2	13 1/2	15
1	5	6	8	10	12	15	18	20
1-1-1-2	6	7 1/2	10	12 1/2	15	19	22 1/2	25
1-1-2	7	8	11	13	16	20	24	27
1-2	7 1/2	9	12	15	18	22 1/2	27	30
1-2-2	8	10	13	17	20	25	30	33
1-2-2-2	9	10 1/2	14	17 1/2	21	26	31 1/2	35
2	10	12	16	20	24	30	36	40
2-2-2-3	11	13 1/2	18	22 1/2	27	34	40 1/2	45
2-2-3	12	14	19	23	28	35	42	47
2-3	12 1/2	15	20	25	30	37 1/2	45	50
2-3-3	13	16	21	27	32	40	48	53
2-3-3-3	14	16 1/2	22	27 1/2	33	41	49 1/2	55
3	15	18	24	30	36	45	54	60
3-3-3-4	16	19 1/2	26	32 1/2	39	49	58 1/2	65
3-3-4	17	20	27	33	40	50	60	67
3-4	17 1/2	21	28	35	42	52 1/2	63	70
3-4-4	18	22	29	37	44	55	66	73
4	20	24	32	40	48	60	72	80
4-4-5	22	26	35	43	52	65	78	87
4-5-5	23	28	37	47	56	70	84	93
5	25	30	40	50	60	75	90	100